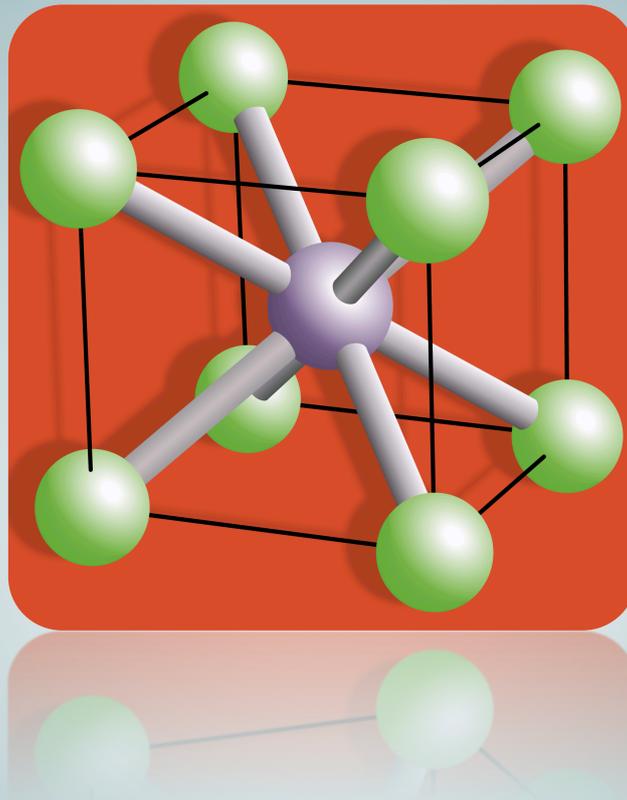


Materials

Exercises Topic 6. Fracture



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FRACTURE

1. A thick plate of large dimensions is examined by X-rays techniques, and any crack wasn't detected. The tool employed can detect edge cracks from $a=1\text{mm}$ deep. The steel of the plate has a fracture toughness of $K_{IC} = 53 \text{ MN}\cdot\text{m}^{-3/2}$ and its yield stress is $\sigma_Y = 950 \text{ MN}\cdot\text{m}^{-2}$. Supposing that the plate has cracks of a value around the detection limit, determine if the plate will suffer general yielding or if it will fail by a brittle fracture prior to this. Calculate the stress for which brittle fracture will occur.

$$\text{Data: } K_I = Y\sigma\sqrt{\pi \cdot a} \quad (\text{infinite plate with edge crack } Y=1).$$

2. Next data were obtained from a set of Charpy impact tests using standard specimens of $10 \times 10 \times 55\text{mm}$ with a centered V-notch of 2mm ($8 \times 10\text{mm}$ of net section). The materials tested were carbon steels with a variable Mn content.

Temperature (°C)	Impact Energy (J)			
	<u>0% Mn</u>	<u>0.5% Mn</u>	<u>1% Mn</u>	<u>2% Mn</u>
-50	10	10	10	10
-25	15	15	20	290
0	18	20	40	290
25	20	35	100-275	290
50	25	60	275	290
75	30	230	275	290
100	45	230	275	290
125	180	230	275	290

- Represent the graphs "Impact Energy by area unit" vs "temperature" $E(\text{J})-T(^{\circ}\text{C})$.
- On the graphs, establish the areas where ductile and brittle behavior is expected.
- Estimate 50% ductile – 50% brittle transition temperatures in each case, and establish the influence of the Mn content in this variable.
- Select the most convenient steels for a facility in an area with temperatures under -20°C .