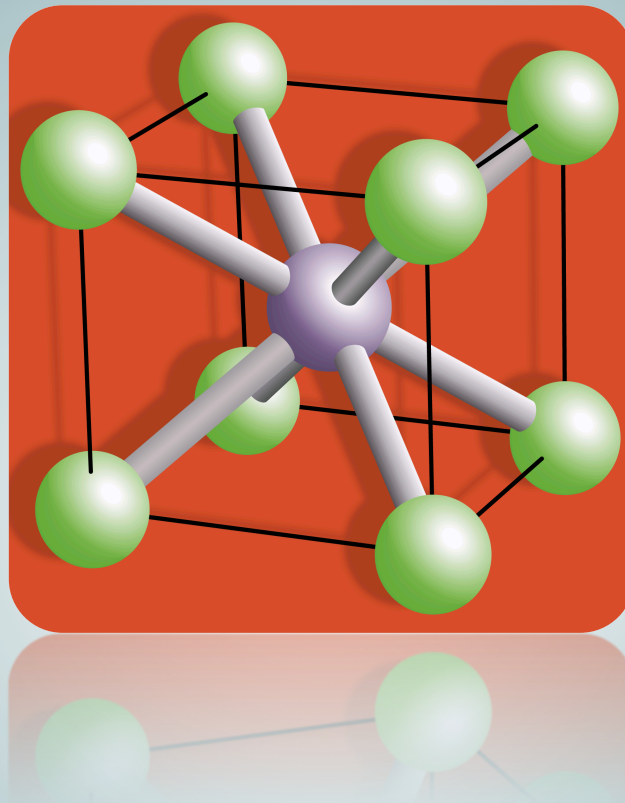


# Materials

## Exercises Topic 6. Fracture



**José Antonio Casado del Prado**  
**Borja Arroyo Martínez**  
**Diego Ferreño Blanco**

Department of Science And Engineering of  
Land and Materials

This work is published under a License:

[Creative Commons BY-NC-SA 4.0](https://creativecommons.org/licenses/by-nc-sa/4.0/)



## FRACTURE

1. A thick plate of large dimensions is examined by X-rays techniques, and any crack wasn't detected. The tool employed can detect edge cracks from  $a=1\text{mm}$  deep. The steel of the plate has a fracture toughness of  $K_{IC} = 53 \text{ MN}\cdot\text{m}^{-3/2}$  and its yield stress is  $\sigma_Y = 950 \text{ MN}\cdot\text{m}^{-2}$ . Supposing that the plate has cracks of a value around the detection limit, determine if the plate will suffer general yielding or if it will fail by a brittle fracture prior to this. Calculate the stress for which brittle fracture will occur.

$$\text{Data: } K_I = Y\sigma\sqrt{\pi \cdot a} \quad (\text{infinite plate with edge crack } Y=1).$$

2. Next data were obtained from a set of Charpy impact tests using standard specimens of  $10 \times 10 \times 55\text{mm}$  with a centered V-notch of  $2\text{mm}$  ( $8 \times 10\text{mm}$  of net section). The materials tested were carbon steels with a variable Mn content.

Temperature (°C)	Impact Energy (J)			
	<u>0% Mn</u>	<u>0.5% Mn</u>	<u>1% Mn</u>	<u>2% Mn</u>
-50	10	10	10	10
-25	15	15	20	290
0	18	20	40	290
25	20	35	100-275	290
50	25	60	275	290
75	30	230	275	290
100	45	230	275	290
125	180	230	275	290

- Represent the graphs "Impact Energy by area unit" vs "temperature"  $E(\text{J})-T(^{\circ}\text{C})$ .
- On the graphs, establish the areas where ductile and brittle behavior is expected.
- Estimate 50% ductile – 50% brittle transition temperatures in each case, and establish the influence of the Mn content in this variable.
- Select the most convenient steels for a facility in an area with temperatures under  $-20^{\circ}\text{C}$ .